

Legend® Natural REINFORCED WATER- ACTIVATED TAPE

DESCRIPTION

3-way fiberglass reinforced natural kraft carton sealing tape manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on light weight to average cartons up to 25 pounds (11 kg).

PHYSICAL PROPERTIES:

Caliper	5.7 mils (0.14mm)
MD Tensile	64 lbs/in (280 N/25mm)
CD Tensile	27 lbs/in (118 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C):

Fipago:

2/0	58
2/1	81
5/0	83
15/0	92

McLaurin 81



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EFFECTIVE: 11/20

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply:	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Bottom Ply:	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Laminating Adhesive:	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive:	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
MD Reinforcement: (1-1-1-1/1-1-1-1) 110	Fiberglass (per 70mm),
CD Reinforcement:	(1-1-1) Polyester, 1.10" spacing at 44° angle

